

Work Order ID 59920

June 17, 2010 9:50:16 AM

Item ID: D2856-400

Revision ID:




Item Name: Abraision Strip

Start Date: 6/17/10 Start Qty: 216.00

Required Date: 7/02/10 Req'd Qty: 216.00

Reference:

Approvals: Process Plan: CZ Date: 10/6/17 Tooling: _____ Date: _____
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2856	Rev A	0.00							
100	PURCHASING	0.00							
	Purchasing								
Purchasing	Memo Issue P/O: <u>12106</u> <input type="checkbox"/> Material: Outdoor grade polyurethane protective clear tape 3M P/N 8681 (or 8681HS) - 108 foot roll <input type="checkbox"/> Specify for Clear Tape								
110	Receive & Inspect for Damage & Mat'l Certs	0.00							
	Packaging	0.00							
Packaging	Memo Ensure material certification is attached								
120	QC6- Inspect dimensions to drawing	0.00							
	QC	0.00							
Quality Control	Memo Ensure Material certification comply to Dwg D								

Setup Start

Stop

Run Start

Stop

CZ

10/6/17

(216)

P/O 12106 (216)

(216)

2 rolls

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Accept

Setup Start

Stop

Run Start

Stop

Cust Item ID:

Customer:

Sequence ID/ Work Center ID
130
Identify as per dwg & Stock Location: 403



Packaging

Packaging

Memo

Set Up/
Run Hours

0.00

0.00

Tool ID

Tool # Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp



QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

6/17/10 *216*

MF
10-7-16

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

June 17, 2010 9:50:15 AM

Work Order ID: 59920

Parent Item: D2856-400

Parent Item Name: Abraison Strip



Start Date: 6/17/10
Start Qty: 216.00

Required Date: 7/02/10
Required Qty: 216.00

Page 1

Comments: IPP D02.08.28 Re-format; Added clear & 108 foot roll to Step 2 KJ/RF

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
3M8681-4 Abrasion Strip 4"		Purchased	No			110	f	0.0000	1 	216		6/17/10	(2)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

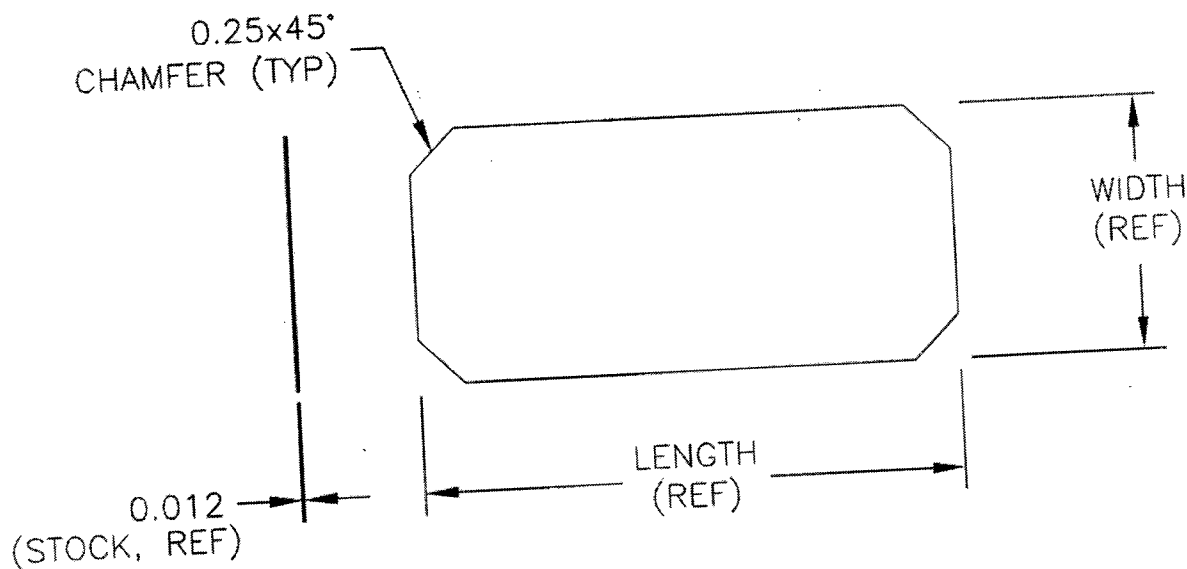
NOTE: Date & initial all entries



DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>A</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2856	REV. A SHEET 1 OF 1
DATE 00.11.17		TITLE ABRASION STRIP	SCALE NTS
A	00.11.17	NEW ISSUE	

RELEASED
00.11.24

SPECIFICATION CONTROL DRAWING



MATERIAL: OUTDOOR GRADE POLYURETHANE PROTECTIVE TAPE
3M, P/N 8681 (OR 8681HS)
THICKNESS: 0.012"

SPECIFICATION: D2856-XXX-YYY ABRASION STRIP

CD 10/6/17

W10, S9920

WIDTH
LENGTH

EG: 1.75"x2.50" ABRASION STRIP = D2856-175-250

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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DART
aerospaceDart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PO REPRINT

Purchase Order ID PO12106

Purchase Order Date 6/17/10
PO Print Date 7/14/10

Page Number 1 of 1

Order From :

VC-AEB001

A.E. BLAKE SALES LTD.
31 ESTATE DRIVE
TORONTO, ON M1H 2Z1
CAREVISED \$

Contact Name

Vendor Phone 416 431 0440

Vendor Fax 416 431 0450

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr 10127-2607

Terms

Net 30

Currency

CAD

FOB

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req. Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	3M8681-4	Abrasion Strip 4"	7/09/10 Yes	216.00 f	FedEx Pl ppd	\$5.5500	\$1,198.80

Special Inst: AS PER DWG D2856 REV. A
B59920
MATERIAL: OUTDOOR GRADE
POLYURETHANE PROTECTIVE
CLEAR TAPE 3M P/N: 8681-OR
8681HS (108 FT PER ROLL)

PO Total:

\$1,198.80

CERTIFICATE OF CONFORMITY
REQ'D UPON DELIVERY

Change Nbr:

4

Change Date: 7/14/10

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

262998
Jul 14 2010

DART AEROSPACE LTD.
1270 Aberdeen Street
MAIN FINISHED GOODS LOCATION
HAWKESBURY ONTARIO Canada
K6A 1K7

DART AEROSPACE LTD.
1270 Aberdeen Street
MAIN FINISHED GOODS LOCATION
HAWKESBURY ONTARIO Canada
K6A 1K7

Compte - Account

~~Rég. d'achat Client - Customer TO E~~

DARTAEROSP

Notre No. Comm. - Our Order No.

96669

PO 12106

Representant - Representative

Mike Twohey

[illegible]

1 8681HS-4

Description

3M 8681HS Prot.Tp 4"x36yds CLR
Matte Finish Trans
Dart ID: Abrasion Strip 4"

C of C Included

Termes - Terms

Net 30 Days

Livr  Via - Ship Via

FedEx Collect 151793240

Livré - Shipped U/M Lot
2.000 RL 0154

Qtéc-Qty

DOS/DOM | Durée de vie / Shelf life

Jun 03 2010 | Exp:Jun 02 2012 94%



TRANSPORT: FEDERAL EXPRESS CANADA LTD. W#: 86354175

PICKREFS: 1 262987 1 3

Merci - Thank you Votre contact - Your contact: Tracey Craig

[illegible]

... in the total population.

4. Purchase Order 2-2019

No. T.P.S. - G.S.T. No. : R100004716 No. T.V.Q. - Q.S.T. No. : M100009874 FTQ 0111 Ontario P.S.T. No. : 1838-4158

MONTREAL - TORONTO

July 14/11
LBX
10LB